

Czech Republic eota@tzus.cz





European Technical Assessment

ETA 17/0096 of 20/05/2018

Technical Assessment Body issuing the ETA: Technical and Test Institute

for Construction Prague

Trade name of the construction product MO-PS, MO-PSP,

MO-PSW. MO-PSS

steel bonded anchor

Product family to which the Product area code: 33

construction product belongs Injection anchors for use in masonry

Manufacturer Index Técnicas Expansivas, S.L.

P.I. La Portalada II C. Segador 13

26006 Logroño

Spain

Manufacturing plant(s) Index Plant 1

contains

16 pages including 12 Annexes which form an integral part of this assessment.

This European Technical Assessment is issued in accordance with regulation

This European Technical Assessment

(EU) No 305/2011, on the basis of

EAD 330076-00-0604

This version replaces

ETA 17/0096 issued on 01/02/2017

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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1. Technical description of the product

The MO-PSP (stone color), MO-PSW (faster curing time) and MO-PSS (extended curing time) for masonry is a bonded anchor consisting of a cartridge with injection mortar, a plastic sieve sleeve and an anchor rod with hexagon nut and washer or internal threaded socket. The steel elements are made of galvanized steel or stainless steel.

The sieve sleeve is pushed into a drilled hole and filled with injection mortar before the anchor rod or the socket with internal thread is placed in the sieve sleeve. The installation of the anchor rod in solid masonry can be also done without a sieve sleeve. The steel element is anchored via the bond between metal part, injection mortar and masonry.

The illustration and the description of the product are given in Annex A.

2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annex C 1
Reduction factor for job site tests (β – factor)	See Annex C 1
Edge distances and spacing	See Annex B 6
Displacement under shear and tension loads	See Annex C 1
Durability	See Annex A 3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1

3.3 Hygiene, health and environment (BWR 3)

No performance determined.

3.4 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/177/EC of the European Commission¹, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Injection anchors for	For fixing and/or supporting to		
use in masonry	masonry, structural elements		1
	(which contributes to the stability	-	
	of the works) or heavy units		

Official Journal of the European Communities L 073 of 14.03.1997

5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

5.1 Tasks of the manufacturer

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technical and Test Institute for Construction Prague². The results of the factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

5.2 Tasks of the notified bodies

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue a certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled, the notified body shall withdraw the certificate of constancy of performance and inform Technical and Test Institute for Construction Prague without delay.

Issued in Prague on 20.05.2018

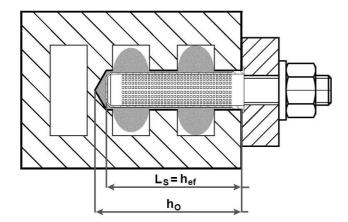
By

Ing. Mária Schaan Head of the TAB

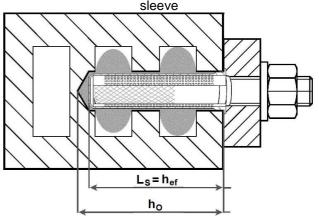
The control plan is a confidential part of the documentation of the European technical assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

Installation in hollow or perforated brick masonry

Installation of anchor rod with sieve sleeve

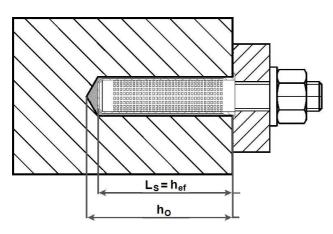


Installation of internal threaded socket with sieve

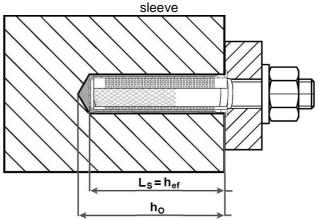


Installation in solid brick masonry

Installation of anchor rod with or without sieve sleeve



Installation of internal threaded socket with sieve



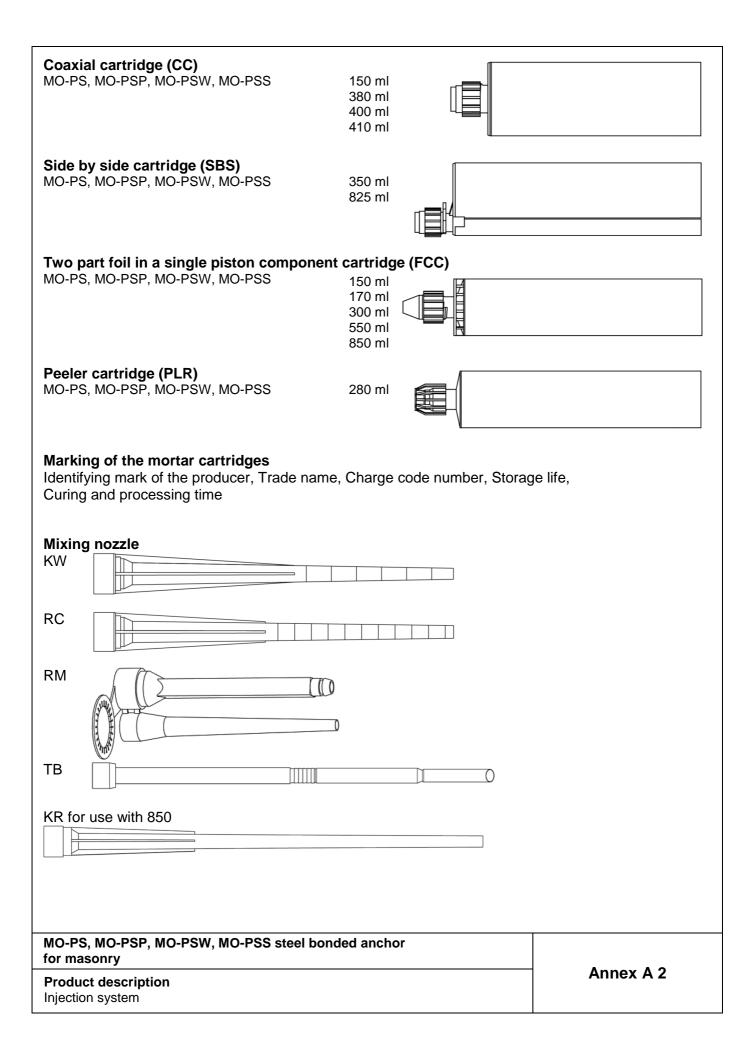
L_s = length of the sieve sleeve

hef = effective setting depth

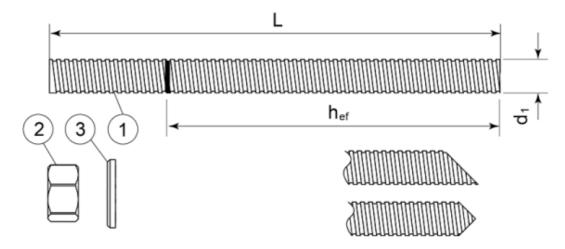
h₀ = bore hole depth

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry

Product description Installed condition Annex A 1



Threaded rod M8, M10, M12



Standard commercial threaded rod with marked embedment depth

Part	art Designation Material							
Steel, zinc plated ≥ 5 µm acc. to EN ISO 4042 or Steel, hot-dip galvanized ≥ 40 µm acc. to EN ISO 1461 and EN ISO 10684 or Steel, zinc diffusion coating ≥ 15 µm acc. to EN 13811								
1	Anchor rod	Steel, EN 10087 or EN 10263 Property class 5.8, 8.8, 10.9* EN ISO 898-1						
2	Hexagon nut EN ISO 4032	According to threaded rod, EN 20898-2						
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod						
Stainl	ess steel							
1	Anchor rod	Material: A2-70, A4-70, A4-80, EN ISO 3506						
2	Hexagon nut EN ISO 4032	According to threaded rod						
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod						
High (corrosion resistant steel							
1	Anchor rod	Material: 1.4529, 1.4565, EN 10088-1						
2	Hexagon nut EN ISO 4032	According to threaded rod						
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod						

^{*}Galvanized rod of high strength are sensitive to hydrogen induced brittle failure

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry	
Product description Threaded rod and materials	Annex A 3

Internal threaded socket

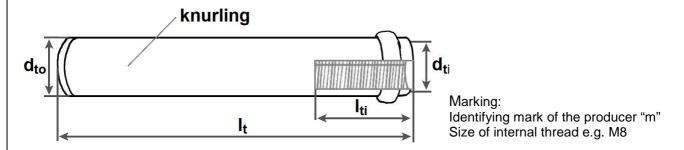
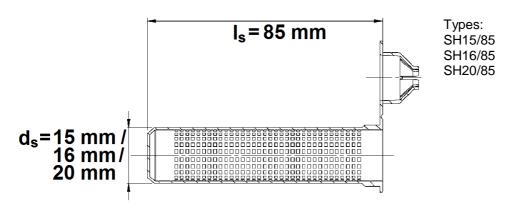


Table A1: Dimensions of internal threaded socket

Internal threaded socket	Inner diameter	Total length				
	d_{ti}	d _{to} [mm]	l _{ti} [mm]	I _t [mm]		
12 x 80	M8	12	30	80		
14 x 80	M10	14	30	80		
16 x 80	M12	16	30	80		

Designation	Material
Internal threaded socket	strength class 5.8 EN ISO 898-1, galvanized ≥ 5 µm EN ISO 4042

Sieve sleeve



Designation	Material
Sieve sleeve	Polypropylene

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry	
Product description	Annex A 4
Internal threaded socket and materials	
Sleeve	

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads

Base materials

- Solid brick masonry (Masonry group b), according to Annex B2.
- Hollow brick masonry (Masonry group c), according to Annex B2 to B3.
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.
- For other bricks in solid masonry and in hollow or perforated masonry, the characteristic resistance of the anchorages may be determined by job site tests according to EOTA Technical Report TR 053 and under consideration of the β-factor to Annex C1, Table C4.

Note: The characteristic resistance for solid bricks are also valid for larger brick sizes and larger compressive strength of the masonry unit.

Temperature range:

- T: -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions)

- (X1) Structures subject to dry internal conditions (zinc coated steel)

Use conditions in respect of installation and use:

- Category d/d Installation and use in structures subject to dry, internal conditions
- Category w/d Installation in dry or wet substrate and use in structures subject to dry, internal conditions

Design:

- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorage are designed in accordance with the EOTA Technical Report TR 054, Design method A,, under the responsibility of an engineer experienced in anchorages and masonry work.

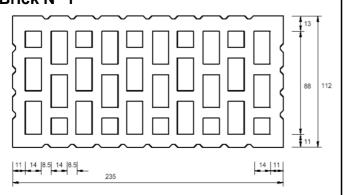
Installation:

- Dry or wet structures
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor	
for masonry	
Intended use Specifications	Annex B 1

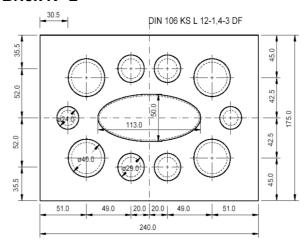
Table B1: Types and dimensions of block and bricks

Brick N° 1



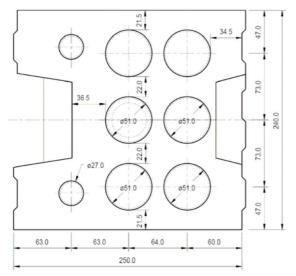
Hollow clay brick HLz 12-1,0-2DF according to EN 771-1 length/width/height = 235 mm/112 mm/115 mm $f_b \geq$ 12 N/mm² / $\rho \geq$ 1,0 kg/dm³

Brick N° 2



Hollow sand lime brick KSL 12-1,4-3DF according to EN 771-2 length/width/height = 240 mm/175 mm/113 mm $f_b \geq$ 12 N/mm² / $\rho \geq$ 1,4 kg/dm³

Brick N° 3



Hollow sand lime brick KSL 12-1,4-8DF according to EN 771-2 length/width/height = 250 mm/240 mm/237 mm $f_b \geq 12 \ N/mm^2/\ \rho \geq 1,4 \ kg/dm^3$

Brick N° 4

Solid clay brick Mz 12-2,0-NF according to EN 771-1 length/width/height = 240 mm/116 mm/71 mm $f_b \geq$ 12 N/mm² / $\rho \geq$ 2,0 kg/dm³

Brick N° 5

Solid sand lime brick KS 12-2,0-NF according to EN 771-2 length/width/height = 240 mm/115 mm/70 mm $f_b \ge 12 \text{ N/mm}^2 / \rho \ge 2,0 \text{ kg/dm}^3$

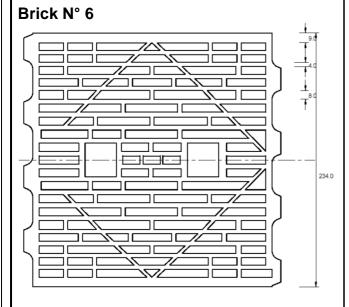
MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry

Intended use

Brick types and properties

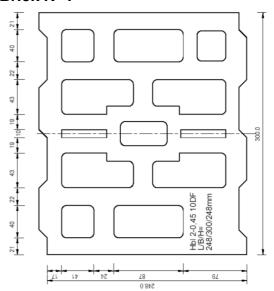
Annex B 2





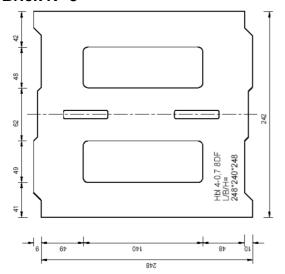
Hollow clay brick HLzW 6-0,7-8DF according to EN 771-1 length/width/height = 250 mm/240 mm/240 mm $f_b \ge 6 \text{ N/mm}^2 / \rho \ge 0.8 \text{ kg/dm}^3$

Brick N° 7



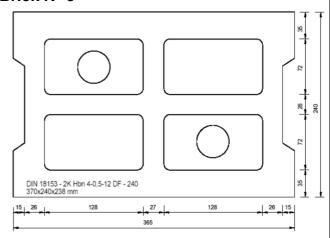
Lightweight concrete hollow block Hbl 2-0,45-10DF according to EN 771-3 length/width/height = 250 mm/300 mm/248 mm $f_b \ge 2,0 \text{ N/mm}^2$ / $\rho \ge 0,45 \text{ kg/dm}^3$

Brick N° 8



Lightweight concrete hollow block HbI 4-0,7-8DF according to EN 771-3 length/width/height = 250 mm/240 mm/248 mm $f_b \geq 4,0 \ N/mm^2 \ / \ \rho \geq 0,7 \ kg/dm^3$

Brick N° 9



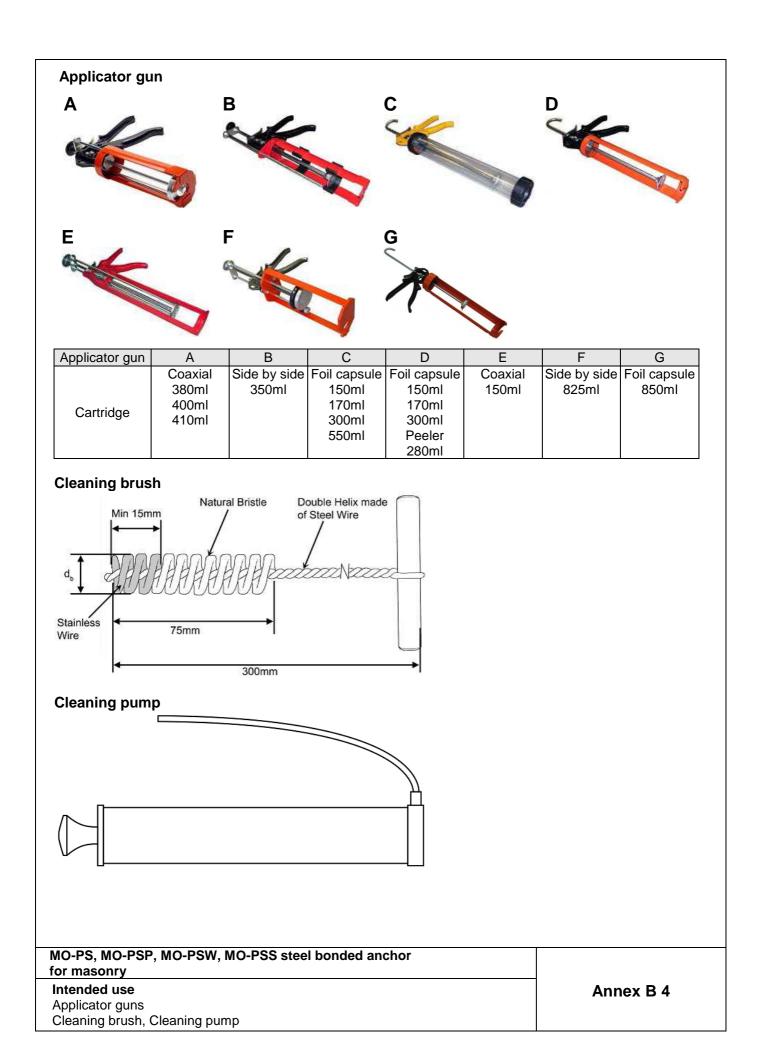
Concrete masonry unit Hbn 4-12DF according to EN 771-3 length/width/height = 370 mm/240 mm/238 mm $f_b \ge 4 \text{ N/mm}^2 / \rho \ge 1,2 \text{ kg/dm}^3$

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry

Intended use

Brick types and properties

Annex B 3



Installation instructions 2. Use the Index Cleaning pump **1.** Drill the hole to the correct diameter and depth using a rotary to clean the hole. percussive machine. 3. Use the Index Cleaning brush to 4. Use the Index Cleaning pump clean the hole. Diameter of Cleaning to clean the hole. brush according to Table B3. 5. Use the Index Cleaning brush to 6. Use the Index Cleaning pump clean the hole. Diameter of Cleaning to clean the hole. brush according to Table B3. 7. If used in hollow or perforated 8. Once the hole is prepared, remove the screw cap from the brick masonry: cartridge. Plug the centering cap and insert the correct perforated sleeve flush with the surface of the base material. 9. Attach the mixer nozzle and place **10.** Dispense the first part to the cartridge in the applicator gun. waste, until an even colour is achieved. 11. Remove any remaining water 12. Insert the nozzle to the far from the hole. end of the hole (using extension tubing if necessary) and inject the resin, withdrawing the nozzle/tube as the hole fills. 13. If used in hollow or perforated **14.** Immediately insert the fixing brick masonry: (steel element) slowly and with a slight twisting motion. Remove Insert mixer nozzle to the end of the excess resin from around the perforated sleeve and completely fill mouth of the hole. the sleeve with resin. Withdraw the mixer nozzle as the sleeve fills. **15.** Leave the fixing undisturbed until **16.** Attach the fixture and tighten the cure time (see Table B5) has the nut. Maximum installation torque moment according to elapsed. Table B3.

Intended use Installation instructions	Annex B 5	

Table B3: Installation parameters in solid and hollow masonry														
Anchor type				Anchor rod							Internal threaded socket			
Size			M8	M10	M12	M	8	M	10	M12	M	18	M10	M12
Internal threaded socket	$d_{to}xI_{t}$	[mm]	-	-	-	-		•		-	12>	6 80	14x80	16x80
Sieve sleeve	Is	[mm]	-	-	-	8	5	8	85 85		8	5	85	85
Sieve sieeve	ds	[mm]	-	-	-	15	16	15	16	20	15	16	20	20
Nominal drill hole diameter	d_0	[mm]	15	15	20	15	16	15	16	20	15	16	20	20
Diameter of cleaning brush	d _b	[mm]	20±1 20±1 22±1 20±1					20 ^{±1} 22 ^{±1}		20)±1	22±1	22±1	
Depth of the drill hole	h ₀	[mm]							90					
Effective anchorage depth	h _{ef}	[mm]	85			85						80		
Diameter of clearance hole in the fixture	d _f ≤	[mm]	9	12	14	14 9			12		9	9	12	14
Torque moment T	inst ≤	[Nm]							2					

Table B4: Edge distances and spacing

							Table B4: Edge distances and spacing								
Anchor rod															
		М8			M10			M12							
Base material ¹⁾	r = Cmin	= Smin =	ւ = Տ _{աiո} ⊥	r = Cmin	II = Smin II	ւ = Տաiո⊥	r = Cmin	= Smin	S _{cr} ⊥ = S _{min} ⊥						
	င်	S _{cr} =	\mathbf{S}_{cr}	\mathbf{c}_{cr}	Scr II	S _{Cr} L :	\mathbf{c}_{cr}	S _{cr} II :	\mathbf{S}_{c_i}						
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]						
Brick N° 1	100	235	115	100	235	115	120	235	115						
Brick N° 2	100	240	113	100	240	113	120	240	113						
Brick N° 3	100	250	237	100	250	237	120	250	237						
Brick N° 4	128	255	255	128	255	255	128	255	255						
Brick N° 5	128	255	255	128	255	255	128	255	255						
Brick N° 6	100	250	240	100	250	240	120	250	240						
Brick N° 7	100	250	248	100	250	248	-	-	-						
Brick N° 8	100	250	248	100	250	248	120	250	248						
Brick N° 9	100	370	238	100	370	238	120	370	238						
_	-		Int	ernal threa	ded socke	t		-							
		M8			M10			M12							
Base material ¹⁾	C _{cr} = C _{min}	Scr II = Smin II	S _{cr} ⊥ = S _{min} ⊥	C _{Cr} = C _{min}	Scr II = Smin II	S _{cr} ⊥ = S _{min} ⊥	$C_{ m cr} = C_{ m min}$	Scr II = Smin II	S _{cr} ⊥ = S _{min} ⊥						
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]						
Brick N° 1	100	235	115	120	235	115	120	235	115						
Brick N° 2	100	240	113	120	240	113	120	240	113						
Brick N° 3	- [-	-	120	250	237	120	250	237						
Brick N° 4	128	255	255	128	255	255	128	255	255						
Brick N° 5	128	255	255	128	255	255	128	255	255						
Brick N° 6	100	250	240	120	250	240	120	250	240						
Brick N° 7	100	250	248	120	250	248	120	250	248						
Brick N° 8	-	-	-	120	250	248	120	250	248						
Brick N° 9	100	370	238	120	370	238	120	370	238						

¹⁾ Brick N° according to Annex B 2 and B 3

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry	
Intended use Installation parameters	Annex B 6

Table B5.1: Minimum curing time MO-PS, MO-PSP

Resin cartridge temperature [°C] T Work [min		Base material Temperature [°C]	T Load [mins]
min +5	18	min +5	145
+5 to +10	10	+5 to +10	145
+10 to +20	6	+10 to +20	85
+20 to +25	5	+20 to +25	50
+25 to +30	4	+25 to +30	40
+30	4	+30	35

Table B5.2: Minimum curing time MO-PSW

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +5	5	0 to +5	125
+5 to +10	3,5	+5 to +10	60
+10 to +20	2	+10 to +20	40
+20 to +25	1,5	+20 to +25	20
+25 to +30	4	+25 to +30	15
+30		+30	10

Table B5.3: Minimum curing time MO-PSS

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +10	30	min +10	5 hours
+10 to +20	15	+10 to +20	5 110015
+20 to +25	10	+20 to +25	145
+25 to +30	7,5	+25 to +30	85
+30 to +35	5	+30 to +35	50
+35 to +40	3,5	+35 to +40	40
+40 to +45	2.5	+40 to +45	35
+45	2,5	+45	12

T work is typical gel time at highest temperature

T load is set at the lowest temperature

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry	
Intended use Working and curing time	Annex B 7

Table C1: Characteristic resistance under tension and shear loading

Base material	Anchor rods N _{Rk} = V _{Rk} [kN] 1)				Internal threaded sockets N _{Rk} = V _{Rk} [kN] ¹⁾			Partial safety factor γ _{Mm²⁾ [-]}		
	M8	M10	M12	M8	M10	M12	M8	M10	M12	
Brick N° 1	2,5	2,0	2,0	1,5	2,5	2,5				
Brick N° 2	0,75	1,2	0,5	0,6	0,75	0,9				
Brick N° 3	0,75	1,2	0,5	-	0,75	0,4				
Brick N° 4	1,5	1,5	3,0	2,0	3,0	4,0				
Brick N° 5	0,75	0,9	1,5	2,0	1,5	0,9		2,5		
Brick N° 6	1,2	1,2	0,9	0,9	1,5	0,6				
Brick N° 7	0,6	0,3	-	0,5	0,3	0,75				
Brick N° 8	0,6	1,5	1,2	-	0,4	0,6				
Brick N° 9	2,5	1,5	2,5	0,6	1,2	0,9				

¹⁾ For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,s}$; $N_{Rk,pb}$ according to TR 054 For $V_{Rk,s}$ see Annex C1, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ according to TR 054

Table C2: Characteristic bending moment

Size			M8	M10	M12
Steel grade 5.8	$M_{Rk,s}$	[N.m]	19	37	66
Partial safety factor	γ _{Ms} 1)	[-]		1,25	
Steel grade 8.8	$M_{Rk,s}$	[N.m]	30	60	105
Partial safety factor	$\gamma_{\rm Ms}^{1)}$	[-]		1,25	
Steel grade 10.9	$M_{Rk,s}$	[N.m]	37	75	131
Partial safety factor	$\gamma_{\rm Ms}^{1)}$	[-]		1,50	
Stainless steel grade A2-70, A4-70	$M_{Rk,s}$	[N.m]	26	52	92
Partial safety factor	γ _{Ms} 1)	[-]		1,56	
Stainless steel grade A4-80	$M_{Rk,s}$	[N.m]	30	60	105
Partial safety factor	γ _{Ms} 1)	[-]		1,33	
Stainless steel grade 1.4529 strength class 70	$M_{Rk,s}$	[N.m]	26	52	92
Partial safety factor	$\gamma_{\rm Ms}^{1)}$	[-]		1,25	
Stainless steel grade 1.4565 strength class 70	$M_{Rk,s}$	[N.m]	26	52	92
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]		1,56	

¹⁾ In the absence of other national regulations

Table C3: Displacements under tension and shear load

Base material	F [kN]	δ_{N0} [mm]	δ _{N∞} [mm]	δ_{V0} [mm]	δ _{V∞} [mm]
Solid bricks	N //1 / · · ·	0,6	1,2	1,0 ¹⁾	1,5 ¹⁾
Perforated and hollow bricks	$N_{Rk} / (1,4 \cdot \gamma_M)$	0,14	0,28	1,0 ¹⁾	1,5 ¹⁾

¹⁾ the hole gap between bolt and fixture shall be considered additionally

Table C4: β - factors for job site tests according to TR 053

Brick N°	N° 1	N° 2	N° 3	N° 4	N° 5	N° 6	N° 7	N° 8	N° 9
β - factor	0,62	0,28	0,22	0,48	0,26	0,43	0,42	0,36	0,60

MO-PS, MO-PSP, MO-PSW, MO-PSS steel bonded anchor for masonry	
Performances	Annex C 1
Characteristic resistance, displacement	
β-factors for job site testing under tension load	

²⁾ In the absence of other national regulations